

**Thermosetting acrylic resin, acrylamide type****Applications**

General industry  
- stoving enamels for domestic appliances

**Principal properties**

- Stain resistance  
- Detergent resistance  
- Hardness

Coatings based on Uracron CS115 XB have a higher solids content (at spraying viscosity) than coatings based on Uracron CS106 XB.

**Dilutability**

Solvesso 150 <sup>1)</sup>	complete
Xylene	complete
n-Butyl acetate	complete
Ethoxy propyl acetate	complete
n-Butanol	limited
White spirit	insoluble

**Compatibility**

Uracron CS103	incompatible
Uracron CS104, CS106	complete
Epikote 1001 <sup>2)</sup>	limited
Epikote 828 <sup>2)</sup>	complete

**Recommendations for formulation and use**

Although Uracron CS115 can be used as such, the addition of a suitable epoxy resin (5-10% on the solid binder) is recommended to improve the flexibility and chemical resistance. For optimum properties a stoving schedule of 30 minutes at 150°C is required. Uracron CS115 XB is not recommended for those applications demanding high standards of colour retention and exterior durability. In those cases where the flexibility of a coating based on Uracron CS115 is insufficient, it is recommended to test Uracron CS106 XB.

**Delivery form**

59% in xylene/n-butanol = 1/1

**Product specifications**

Property	Range	Unit	TM
Viscosity, 23°C	2.4 - 3.1	Pa.s	2013
Colour, APHA	0 - 250	-	2017
Solids content	58 - 60	%	2022
Appearance	clear	-	2265
Acid value, on solid	14 - 19	mg KOH/g	2401
Specific electr. resistance	500	kOhm	2130

**Other product data**

Property	Value	Unit	TM
Density, 23°C	appr. 975	kg/m <sup>3</sup>	2160
Free formaldehyde	0.1	%	2280
Flash point	appr. 28	°C	2800

**Storage guidelines**

The resin should be stored indoors in the original, unopened and undamaged containers in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided.

**Shelf life**

Under the above mentioned storage conditions the shelf life of the resin will be 9 months ex works.

**Material safety**

A material safety data sheet of the products is available on request.

**Test methods**

Test methods (TM) referred to in the tables are available on request.

- 1) Exxon Chemicals
- 2) Shell Chemie BV

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Head office: DSM Coating Resins Europe B.V.  
P.O. Box 615, 8000 AP Zwolle, The Netherlands, Tel. +31 (0)38 456 95 69  
Fax. +31 (0)38 456 95 00, Internet site: [www.dsmcoatingresins.com](http://www.dsmcoatingresins.com)

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**Typical starting formulation for:  
White stoving enamel for domestic appliances**

Component	Weight
Uracron CS115 XB	520.0
Epikote 1001 (50% in methoxy propyl acetate)	1) 60.0
Kronos 2059	2) 350.0
Solvesso 150	3) 68.0
Byk 310 (silicone oil)	4) 2.0
	1000.0

**Thinner (ratio):**

Xylene	75
n-Butanol	25

**Application properties**

Property	Value	Unit	TM
Adhesion (Cross cut)	Gt0	-	DIN 53151
Hardness acc. to König	160	sec	DIN 53157
Erichsen slow penetration impact	6.0	mm	<b>DIN 53156</b>
Gardner 5/8 inch ball	80	inch lbs	ASTM D 2794
Gloss, 20° (Gardner)	80	%	ASTM D 523
Gloss, 60° (Gardner)	95	%	ASTM D 523
Detergent resistance*	excellent		

**Remarks**

Properties when applied on Bonder 132 in a dry film thickness of 25-30 microns.

\* Bonder 132 panels coated with above mentioned formulation and stoved 20 minutes at 160°C have been tested as follows:

3% OMO solution	8 hrs	boiling water (95-100°C)
	16 hrs	cooling down in the 3% OMO solution
	24 hrs	= 1 cycle

After 3 cycles: no blisters  
no loss of adhesion  
no loss of gloss

**Remarks**

Stoving schedule 30 min. 150°C or 15 min. 190°C

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- 2) Kronos Titan GmbH
- 3) Exxon Chemicals
- 4) Byk Chemie GmbH

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